

MATERIAL SAFETY DATA SHEET

STAN-TONE HCC-22477 SAND

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Revision Date 11/04/2002 Print Date 11/6/2011

1. PRODUCT AND COMPANY IDENTIFICATION

POLYONE CORPORATION

2700 Papin Street, St. Louis, MO 63103

NON-EMERGENCY : Product Stewardship, (314) 771-1800

TELEPHONE

Emergency telephone : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure

number or accident).

Product name : STAN-TONE HCC-22477 SAND

Product code : FO20002434 Chemical Name : Mixture CAS-No. : Mixture

Product Use : Industrial Applications

2. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

| Components | CAS-No. | Weight % |
|--------------------------------------|------------|----------|
| Ethyl benzene | 100-41-4 | 0.1 - 1 |
| Iron oxide | 1309-37-1 | 1 - 5 |
| Spinels, chromium (III) copper black | 68186-91-4 | 1 - 5 |
| Rutile, antimony chromium buff | 68186-90-3 | 10 - 30 |
| Titanium dioxide | 13463-67-7 | 30 - 60 |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

POTENTIAL HEALTH EFFECTS

Routes of Exposure: : Inhalation, Skin contact, Ingestion

Acute exposure

Inhalation : Inhalation of airborne droplets may cause irritation of the respiratory

tract.

Ingestion : May be harmful if swallowed. Eyes : May cause eye/skin irritation.

Skin : Experience shows no unusual dermatitis hazard from routine handling.



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Chronic exposure : Refer to Section 11 for Toxicological Information.

Medical Conditions

Aggravated by Exposure:

: None known.

4. FIRST AID MEASURES

Inhalation : Move to fresh air in case of accidental inhalation of fumes from

overheating or combustion. When symptoms persist or in all cases of

doubt seek medical advice.

Ingestion : Do not induce vomiting without medical advice. Seek medical

attention if necessary.

Eyes : Rinse immediately with plenty of water for at least 15 minutes. If eye

irritation persists, seek medical attention.

Skin : Wash off with soap and plenty of water. If skin irritation persists seek

medical attention.

5. FIRE-FIGHTING MEASURES

Flash point : No data available.

Flammable Limits

Upper explosion limit : No data available.

Lower explosion limit : No data available.

Autoignition temperature : Not applicable.

Suitable extinguishing media : Carbon dioxide blanket, dry powder, foam, Water spray.

Special Fire Fighting

Procedures

: Fullface self-contained breathing apparatus (SCBA) used in positive pressure mode should be worn to prevent inhalation of airborne

contaminants.

Unusual Fire/Explosion

Hazards

None

6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Wear appropriate personal protection during cleanup, such as

impervious gloves, boots and coveralls.

Environmental precautions : Should not be released into the environment. The product should not

be allowed to enter drains, water courses or the soil.

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder,

universal binder, sawdust). Package all material in appropriate container for disposal. Refer to Section 13 of this MSDS for proper

disposal methods.

7. HANDLING AND STORAGE



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Handling Heat only in areas with appropriate exhaust ventilation. Prolonged

heating may result in product degradation.

Keep containers dry and tightly closed to avoid moisture absorption Storage

and contamination. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Respiratory protection : Under normal handling conditions a respirator may not be required.

Eye/Face Protection Safety glasses with side-shields.

Hand protection Protective gloves.

Skin and body protection Long sleeved clothing.

Additional Protective

Measures

Safety shoes.

General Hygiene

Considerations

Handle in accordance with good industrial hygiene and safety practice.

Wash hands before breaks and at the end of workday.

Engineering measures Heat only in areas with appropriate exhaust ventilation. Provide

appropriate exhaust ventilation at machinery.

Exposure limit(s)



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| Components Value Exposure time | | Exposure type | List: | |
|--------------------------------|-----------|---------------------------|----------------------|---------|
| Ethyl benzene 100 ppm Ti | | Time Weighted Average | Vapor and aerosol. | ACGIH |
| | 434 mg/m3 | (TWA): | | |
| | 125 ppm | Short Term Exposure Limit | Vapor and aerosol. | ACGIH |
| | 543 mg/m3 | (STEL): | | |
| Ethyl benzene | 100 ppm | PEL: | Vapor and aerosol. | OSHA Z1 |
| | 435 mg/m3 | | | |
| Iron oxide | 5 mg/m3 | Time Weighted Average | Dust and fume. as Fe | ACGIH |
| | | (TWA): | | |
| Rutile, antimony | 0.5 mg/m3 | PEL: | Total dust. as Cr | OSHA Z1 |
| chromium buff | | | | |
| Rutile, antimony | 1 mg/m3 | PEL: | as Cr | OSHA Z1 |
| chromium buff | | | | |
| Rutile, antimony | 0.5 mg/m3 | PEL: | as Sb | OSHA Z1 |
| chromium buff | | | | |
| Rutile, antimony | 0.5 mg/m3 | Time Weighted Average | as Cr | ACGIH |
| chromium buff | | (TWA): | | |
| Spinels, chromium | 0.5 mg/m3 | Time Weighted Average | as Cr | ACGIH |
| (III) copper black | | (TWA): | | |
| Spinels, chromium | 1 mg/m3 | PEL: | as Cr | OSHA Z1 |
| (III) copper black | | | | |
| Titanium dioxide | 10 mg/m3 | Time Weighted Average | Dust. | ACGIH |
| | | (TWA): | | |
| Titanium dioxide | 15 mg/m3 | PEL: | Total dust. | OSHA Z1 |

9. PHYSICAL AND CHEMICAL PROPERTIES

Form : Liquid Evaporation rate : Not established Appearance : Liquid, Viscous liquid Specific Gravity : Not determined

dispersion

TAN Color Bulk density : Not applicable. : Very faint Odor Vapor pressure Not determined : Heavier than air. Melting point/range : Not applicable Vapor density Boiling Point: : Not applicable pН : Not determined

Water solubility : Immiscible

10. STABILITY AND REACTIVITY

Stability : Stable.

Hazardous Polymerization : Will not occur.

Conditions to avoid : Keep away from oxidizing agents and open flame. To avoid thermal

decomposition, do not overheat.

Incompatible Materials : Incompatible with strong acids and oxidizing agents.

Hazardous decomposition

products

: Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen

(NOx), other hazardous materials, and smoke are all possible.



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11. TOXICOLOGICAL INFORMATION

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

Toxicity Overview

This product contains the following components which in their pure form have the following characteristics:

| CAS-No. | Chemical Name | Effect | Target Organ |
|------------|--------------------------------|------------------|---------------------------------------------------------|
| 100-41-4 | Ethyl benzene | Irritant | Eyes, Skin, Respiratory system. |
| | | Systemic effects | Eyes, Skin, Respiratory system, central nervous system. |
| | | | · |
| 1309-37-1 | Iron oxide | Systemic effects | Respiratory system. |
| 68186-90-3 | Rutile, antimony chromium buff | Irritant | Eyes, Skin. |
| 13463-67-7 | Titanium dioxide | Systemic effects | Respiratory system. |

LC50 / LD50

This product contains the following components which in their pure form have the following toxicity data:

| CAS-No. | Chemical Name | Route | Value | Species |
|----------|---------------|-------------|-------------|---------|
| 100-41-4 | Ethyl benzene | Oral LD50 | 3,500 mg/kg | rat |
| | | Dermal LD50 | 17800 ul/kg | rabbit |

Carcinogenicity:

This product contains the following components which in their pure form have the following carcinogenicity data:

| CAS-No. | Chemical Name | OSHA | IARC | NTP |
|----------|---------------|------|------|-----|
| 100-41-4 | Ethyl benzene | no | 2B | no |

IARC Carcinogen Classifications:

- 1 The component is carcinogenic to humans.
- 2A The component is probably carcinogenic to humans.
- 2B The component is possibly carcinogenic to humans.

NTP Carcinogen Classifications:

- 1 The component is known to be a human carcinogen.
- 2 The component is reasonably anticipated to be a human carcinogen.

Additional Health Hazard Information:

Spinels, chromium (III) copper black 68186-91-4 The trivalent form has a low order of acute toxicity but may cause dermatitis, pulmonary sensitization and corrosive effect on eyes.

Additional Health Hazard Information:

Rutile, antimony chromium buff 68186-90-3 Can cause eye irritation. Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Additional symptoms of skin contact may include: antimony measles (a red, pimply rash).



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12. ECOLOGICAL INFORMATION

Persistence and degradability : Not readily biodegradable.

Environmental Toxicity : Environmental toxicity has not been established for this mixture as a

whole.

Bioaccumulation Potential : No data available.

Additional advice : No data available.

13. DISPOSAL CONSIDERATIONS

Product : Where possible, recycling is preferred to disposal or incineration. The

generator of waste material has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial and local regulations.

Contaminated packaging : Recycling is preferred when possible. The generator of waste material

has the responsibility for proper waste classification, transportation and disposal in accordance with applicable federal, state/provincial

and local regulations.

14. TRANSPORT INFORMATION

U.S. DOT Classification : Refer to specific regulation.

ICAO/IATA : Refer to specific regulation.

IMO / IMDG : Refer to specific regulation.

15. REGULATORY INFORMATION

US Regulations:

OSHA Status : Classified as hazardous based on components.

TSCA Status : All components of this product are listed on the TSCA inventory or are

exempt.

US. EPA CERCLA Hazardous Substances (40 CFR 302)

| Chemical Name | CAS-No. | % in Product | RQ for component | RQ for |
|---------------------|-----------|--------------|------------------|-----------------|
| | | | | Mixture/Product |
| Xylenes (o-, m-, p- | 1330-20-7 | 0.3403 | 100 lbs | 29,386 LB |
| isomers) | | | | |



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California Proposition : This product does not contain a substance listed by California Prop 65.

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SARA Title III Section 313 Toxic Chemicals:

| Chemical Name | CAS-No. | Weight % |
|------------------------|------------|----------|
| CHROMIUM III COMPOUNDS | 68186-90-3 | 17.76 |
| ANTIMONY COMPOUNDS | | |
| CHROMIUM III COMPOUNDS | 68186-91-4 | 03.76 |
| COPPER COMPOUNDS | | |

Canadian Regulations:

WHMIS Classification : D2A

WHMIS Ingredient Disclosure List

| CAS-No. |
|------------|
| 100-41-4 |
| 1309-37-1 |
| 68186-90-3 |
| 68186-91-4 |
| 1330-20-7 |

DSL : Listed.

National Inventories:

Australia AICS : Listed.

China IECS : Listed.

Europe EINECS : Not determined.

Japan ENCS : Not determined.

Korea KECI : Listed.

Philippines PICCS : Listed.

16. OTHER INFORMATION



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Page 8 of 8 Print Date 11/6/2011 The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.